

DARYL ANDERSON

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SUMMARY OF QUALIFICATIONS:

Innovative professional with 20+ years of progressing levels of responsibilities with various beverage manufacturers. Proven ability to lead and manage all aspects of manufacturing to ensure a safe work environment with a quality driven focus, yet achieve world class performance results.

- Proven track record for improving manufacturing performance by increasing machine uptime, reducing product loss, rework and fostering a safety culture.
- Expertise in managing salaried, union and non-union workforce for 24hr operation. Proficient in daily administrative tasks, recruitment, training & development, compensation, motivation, mentoring and discipline processes.
- Exceptional leadership, organizational, oral/written communication, interpersonal, analytical, and problem resolution skills. Thrive in both independent and collaborative work environments.

EXPERIENCE:

Twisted Automation & Controls, Dallas, TX

Technical Manager/ President

2020 – Present

- Created, developed and implemented a automated retort control system to replace manual temperature and pressure controls. Approved by USDA/FDA's process authority.
- Converted relay controlled depalletizer to ControlLogix PLC controlled and installed new VFD drives.
- Converted Alvey palletizer from SLC to CompactLogix PLC. Additionally, added 6 new pallet patterns
- Converted 5 filler/seamers from relay controls to ControlLogix PLC, adding necessary level, temperature and flow instrumentation. Implemented automated can tracking to control gate and fill valves removing need for dedicated filler operator.

Niagara Bottling LLC, Diamond Bar, CA

Systems Engineering – Automation Manager

2014 – 2020

- Managed team of automation engineers responsible for all MES installations with Krones AG.
- Created, developed and implemented automatic water change system to reduce change-over time by 65%. This system is currently in 10 plants and being rolled out to the remaining 22.
- Manage automation team that is implementing new automated dock door controls in conjunction with LGV system from E80.
- Responsible for all PLC, SCADA and Digitization platforms relating to machine automation.

Advanced Refreshment LLC, Mercer Island, WA

Director of Technical Services

2013 – 2014

- Responsible for all control related projects for companies' 5 manufacturing facilities. Assisted all plants in resolving technical, process and automation equipment problems.
- Developed and implemented improved flavored water blending to achieve higher yields.
- Developed Integrated Manufacturing System for all plants to centralize all data from various computerized systems including real-time, historical machine data, Quality Lab data and ERP systems utilizing Inductive Automation software.

Advanced Refreshment LLC, Dallas, TX

Plant Manager

2011 –

2013

- Reported to VP of Manufacturing; managed all aspects of manufacturing for the 24/7 production of 2 high speed PET water and ready to drink beverage lines. Directed 8 managers and 60+ employees to safely produce 20 million cases of beverage product per year for numerous private label retailers. Created and facilitated daily and weekly meetings for all departments to align various objectives and efforts in production, quality, logistics and maintenance.
- Successfully installed new high speed PET line at approximately \$10 MM in capex.
- Successfully launched 26 new product SKUs

Anheuser-Busch Inbev, Inc., Columbus, OH

Business Unit Manager

2007 –

2011

- Managed 4 high speed bottle lines with a staff of 8 managers and an hourly workforce of 120 employees.
- Produced over 50MM cases and generated approximately \$350MM in annual revenue.
- Responsible for all items related to safety, quality, production, scheduling, budgets, process improvements and maintenance.

E/I Controls Dept. Manager

2000 –

2007

- Managed all aspects of the instrumentation and electrical department to support the breweries packaging and warehouse operations with a staff of 4 process engineers, 5 managers and 40 technicians.
- Responsible for \$10MM budget for technician labor costs, parts, training and contract maintenance.

EDUCATION:

2003–2004 Franklin University

Columbus, OH

- Graduated B.S., Business Administration, May 2004

1998–2003 The Ohio State University

Columbus, OH

- Finance / Business Admin. / Operations Mgmt.

Certifications:

- Rockwell Automation ControlLogix programmer
- Krones, Automation Technician, Siemens Step 7 and TIA Portal
- Rockwell Automation PLC-5 & PLC-3

- Florida State Certified Instrument Technician
- Florida State Master Electrician License
- ASQ Black Belt Training – Currently working on Black Belt Project
- Completed PMI's PMP training